

Work Order ID 81282

81282

Page 1

March-12-12 3:54:04 PM

Item ID: D206-642-611

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube LH

Start Date: 12/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 26/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/12 Tooling:

Date:

Run Start ***NR1***

QC: _____

Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D206-642	0

100 0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

JB

① MLJ 12-05-10
df for MLJ 12-5-9

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

LCY 12/5/10 ①

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

① MLJ 12-05-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Item ID: D206-642-611

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube LH

Start Date: 12/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 26/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-611								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and date 12/5/10

Handwritten signature and date 12/5/10

Handwritten initials MF and date 12-05-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

March-12-12 3:54:08 PM

Page 1

Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.10.27 Revised pick list KJ/EC
IPP Rev:C 07-12-05 ECN 1080p Rev:L DD verified by:ec
IPP Rev:D 09-01-06 update part list DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

NAS1149C0363R

Purchased

No

110

Each

3,454.000

6

6

NAS1149C0363R

Washer

**

Location

Loc Qty

Loc Code

ST297

3454

114742

3454

D206-642-641

Manufactured

No

110

Each

0.0000

1

D206-642-641

Replacement Skidtube

**

D206-651-041

Manufactured

No

110

Each

11.0000

1

D206-651-041

206A/B GHW

**

Location

Loc Qty

Loc Code

FG120

11

79558

11

D2665-1

Manufactured

No

110

Each

6.0000

2

D2665-1

Saddle, LH Fwd Aft Out 206

**

Location

Loc Qty

Loc Code

ST436

6

52306

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2666-1

Manufactured No

110 Each

12.0000

2 2 ~

D2666-1

Saddle, LH Fwd Aft In 206

**

Location

Loc Qty

Loc Code

ST426

12

55018

6

60296

2

60870

4

Purchased No

110 Each

124.0000

8

AN3C41A

AN3C41A

BOLT

**

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

120

119530

40

119673

50

120753

30

Manufactured No

110 Each

855.0000

16

D2652

D2652

Bushing

**

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

811

73834

15

73836

36

76134

1

76135

19

76136

55

77134

400

77136

285

55018 10 ✓

60870 10 ✓

1121688

8/952

SAC

✓

8/26/10

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

908.0000

17

17

MS21043-3

Nut

**

11/2/2012

545

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

334

120693

334

ST300

9

119901

9

ST301

493

118077

2

118614

441

118686

30

119758

20

AN5C11A

Purchased

No

110

Each

240.0000

4

4

AN5C11A

Bolt

**

12/5/10

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

236

119127

36

119328

50

120423

50

121009

100

120423

545

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81282

Parent Item: D206-642-611

Parent Item Name: Float Skidtube LH

81282

D206-642-611

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN5C32A

Purchased

No

110

Each

131.0000

4

4

**

AN5C32A

Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

127

117407

23

117969

4

119035

50

120578

50

119035

S. G. G.

MS21043-5

Purchased

No

110

Each

507.0000

4

4

**

MS21043-5

Nut

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

62

112314

62

ST301

425

116548

100

118159

100

119307

25

119537

200

1118109

S. G. G.

AN960C516L

NAS1149C0532

Purchased

No

110

Each

0.0000

8

8

**

*AN960C516I *

WASHER

1119736

S. G. G.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-7

Manufactured No

110 Each

788.0000

24

24

D3672-7

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

788

73488

16

76279

772

Purchased No

110 Each

414.0000

12

76279

5 c i

12

1121656

5 c e

**

AN4C6A

AN4C6A

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

410

116704

7

119749

3

120423

200

120521

100

121009

100

Purchased No

110 Each

0.0000

24

24

**

AN960C416L

NAG114C0432R

*AN960C416I *

WASHER

D3672-3

Manufactured No

110 Each

706.0000

24

24

**

D3672-3

Phenolic Washer

83238

5 c e

Location

Loc Qty

Loc Code

ST060

706

64176

180

76278

26

80370

500

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 81282

Parent Item: D206-642-611

Parent Item Name: Float Skidtube LH

81282

D206-642-611

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,213.000

12

12

MS21043-4

Nut

**

m/21/62

5-6

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1173

119546

415

120308

758

Purchased

No

110

Each

91.0000

2

2

AN6C44A

BOLT

**

m/21/667

5-6

Location

Loc Qty

Loc Code

FG

2

103964

2

ST343

89

120095

16

120143

25

120465

27

120641

21

Purchased

No

110

Each

813.0000

2

2

MS21043-6

NUT

**

12/5/10 (1)

Location

Loc Qty

Loc Code

FG

20

103693

20

ST301

793

112314

87

117887

6

118384

200

120308

500

117887

5-6

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Shop Packet Print

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C616

Purchased No

110 Each

20.0000

4 4

AN960C616
WASHER

**

1116893

NA51149C0663R

Location

Loc Qty

Loc Code

FG

20

19185

20

Manufactured No

110 Each

832.0000

10 10

D2712

D2712
Set Screw

**

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

500

79585

500

ST021

282

76065

282

Manufactured No

110 Each

125.0000

2 2

D2884

D2884
Saddle Spacer

**

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

115

76751

115

79585

76751

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2885
D2885
Saddle Spacer

Manufactured No

110 Each

116.0000

2 2
**

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

106

76752

106

Purchased No

110 Each

125.0000

9 9
**

AN3C36A
AN3C36A
BOLT

Location

Loc Qty

Loc Code

FG

4

101261

4

ST353

121

116590

0

119083

2

119324

61

120446

18

120641

40

Purchased No

110 Each

45.0000

6 6
**

MS21250-03004
MS21250-03004
HIGH STEEL BOLT

Location

Loc Qty

Loc Code

ST305

45

106277

45

Purchased No

110 Each

0.0000

18 18
**

AN960C10L
NAS1149C0332
R
AN960C10L
washer

March-12-12 3:54:09 PM

Shop Packet Print

Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-1

Manufactured No

110 Each

1,286.000

18

18

**

D3672-1

Phenolic Washer

Location

Loc Qty

Loc Code

FP001

234

66821

234

ST060

1052

72229

52

76277

500

80369

500

76277

D3396-3

Manufactured No

110 Each

51.0000

2

2

**

D3396-3

Spacer

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

41

73349

41

73349

AN5C35A

Purchased No

110 Each

59.0000

1

1

**

AN5C35A

Bolt

Location

Loc Qty

Loc Code

ST340

59

108407

9

118451

25

119749

25

118451

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 81282

81282

Parent Item: D206-642-611

D206-642-611

Parent Item Name: Float Skidtube LH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN5C13A

Purchased

No

110

Each

249.0000

1

AN5C13A

BOLT

**

Location

Loc Qty

Loc Code

ST338

249

118983

49

119537

100

120562

100

119837

AN5C7A

Purchased

No

110

Each

91.0000

AN5C7A

BOLT

**

Location

Loc Qty

Loc Code

FG

2

19185

2

ST337

89

19185

89

119185

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -645	QTY -649	PART NUMBER	DESCRIPTION
	X							D206-642-611	SKIDTUBE INSTALLATION, LH
		X						D206-642-612	SKIDTUBE INSTALLATION, RH
			X					D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X				D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X			D206-642-641	SKIDTUBE
						X		D206-642-645	WEARSHOE KIT (REPLACES -643 KIT)
	1	1	1	1			X	D206-642-649	RUN-ON LANDING WEARPLATE KIT
								D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1					1			D3288-041	SKIDTUBE ASSEMBLY
3					1			D2646	* AFT CAP ⁽¹⁾
4					2			AN3C4A	* BOLT ⁽¹⁾
5A					2			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1					D2665-1	SADDLE, FWD OUT, LH
6		1		1				D2665-2	SADDLE, FWD OUT, RH
7	1		1					D2666-1	SADDLE, FWD IN, LH
7		1		1				D2666-2	SADDLE, FWD IN, RH
8	1							D2665-1	SADDLE, AFT OUT, LH
8		1						D2665-2	SADDLE, AFT OUT, RH
8			1					D2667-1	SADDLE, AFT OUT, LH
8				1				D2667-2	SADDLE, AFT OUT, RH
9	1							D2666-1	SADDLE, AFT IN, LH
9		1						D2666-2	SADDLE, AFT IN, RH
9			1					D2668-1	SADDLE, AFT IN, LH
9				1				D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8				AN3C41A	BOLT
11	16	16	16	16				D2652	BUSHING
12A	8	8	8	8				MS21043-3	NUT
12B	16	16	16	16				D3672-7	WASHER (REPLACES NAS1515H5L)
13	4	4	4	4				AN5C7A	BOLT
14	4	4	4	4				AN5C11A	BOLT
14A	4	4	4	4				AN5C32A	* BOLT ⁽²⁾
14B	4	4	4	4				MS21043-5	* NUT ⁽²⁾
15A	8	8	8	8				NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12				AN4C6A	BOLT
17A	24	24	24	24				NAS1149C0432R	WASHER (OR AN960C416L)
17B	24	24	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
18	12	12	12	12				MS21043-4	NUT
20A					7	7		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1		D3536-15	* GASKET ⁽¹⁾
23A					1	1		D3535-21	* WEARSHOE ⁽¹⁾ (REPLACES D2656-21)
23B					1	1		D3536-21	* GASKET ⁽¹⁾
24A					1	1		D3535-41	* WEARSHOE ⁽¹⁾ (REPLACES D3287-3)
24B					1	1		D3536-41	* GASKET ⁽¹⁾
25A					1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1		D3536-35	* GASKET ⁽¹⁾
26A					64	64	8	AN3C4A	* BOLT ⁽¹⁾
26B					64	64	8	NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C					64		8	ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2				AN6C44A	BOLT
29A	2	2	2	2				MS21043-6	NUT
29B	4	4	4	4				NAS1149C0663R	WASHER (OR AN960C616)
34					1			AN4C5A	BOLT
35					1			NAS1149C0463R	WASHER (OR AN960C416)
36					1			D3413-1	RING
37	10	10	5	5				D2712	SET SCREW
38	2	2	2	2				D2884	SADDLE SPACER
39	2	2	2	2				D2885	SADDLE SPACER

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ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -645	QTY -649	PART NUMBER	DESCRIPTION
50	6	6	6	6				AN3C36A	BOLT
51	6	6	6	6				MS21250-03004	HIGH STRENGTH STEEL BOLT
52	18	18	18	18				NAS1149C0332R	WASHER (OR AN960C10L)
53	18	18	18	18				D3672-1	WASHER (REPLACES NAS1515H3L)
54	9	9	9	9				MS21043-3	NUT
55	2	2	2	2				D3396-3	SPACER
56A	1	1	1	1				AN5C35A	BOLT
56B	1	1	1	1				AN5C13A	BOLT
57	6	6	6	6				NAS1149D0363J	WASHER (OR AN960JD10)
60	12	12	12	12				D3683-1	* INSERT ⁽¹⁾
61	12	12	12	12				NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
62	12	12	12	12				MS27039C1-05	* SCREW ⁽¹⁾ (or AN3C3A BOLT)
80							1	D4370-041	FWD WEARPLATE ASSY
81							1	D4370-043	AFT WEARPLATE ASSY
82A							1	D4383-1	WEARPAD
82B							1	D4383-3	WEARPAD
83							16	D3873-3	BUSHING
85							6	D3275-1	SPACER
86A							2	AN3-37A	BOLT
86C							6	AN3-36A	BOLT
87							8	MS21043-3	NUT

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3288-041 ASSEMBLY ABOVE

⁽²⁾ MAY BE REQUIRED ON -613/-614 INSTALLATIONS OR DART CROSSTUBES

⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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